

Work Order ID 124614

Wednesday, September 17, 2014 1:18:23 PM

124614

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Item ID: D3769-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tube

Start Date: 9/17/2014 Start Qty: 10.00

10

Cust Item ID:

Required Date: 9/17/2014 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: MLS Date: 14-09-17 Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3769	Rev A								

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

1-cut tube to length as per dwg D37692-drill holes thru on both ends of tube as per dwg D3769 using DT9411 Jig3- deburr

10 FF 14-09-18

110

QC5-Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

10 DA: 38 9-88 14-9-22

120

Chemical Conversion Coat per QSI005 4.1

0.00

120

HandFinish

Memo

0.00

Hand Finishing

10 14-9-22

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N900040100

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130 QC3- Inspect Part Finish

0.00

130

QC Memo

0.00

Quality Control

DAS
30
9-89

10

14/09/23

140 Identify as per dwg & Stock Location: ST255 0.00

140

Packaging Memo

0.00

Packaging

10

MO 14/09/24

150 QC21- Final Inspection - Work Order Release

0.00

150

QC Memo

0.00

Quality Control

MLJ 1409-25

ME 14-9-24

Picklist Print

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Parent Item: D3769-1

D3769-1

Parent Item Name: Tube

Start Date: 9/17/2014

Required Date: 9/17/2014

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-06-18 rev.A as per dwg DD verified by:EC
IPP Rev:B 08-08-27 Drilling Tooling Added JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T1.000W065

Purchased

No

100

f

143.9554

1.204

13

M6061T6T1 000W065

**

FF 14-09-18

6061T6 RD TUBE 1.00 x .065w

Location

Loc Qty

Loc Code

MAT015

143.9554

125519

16.3437

M126183

2

M128495

5.6117

M130292

120

13